

FIGURE 1A

FIGURE 2A

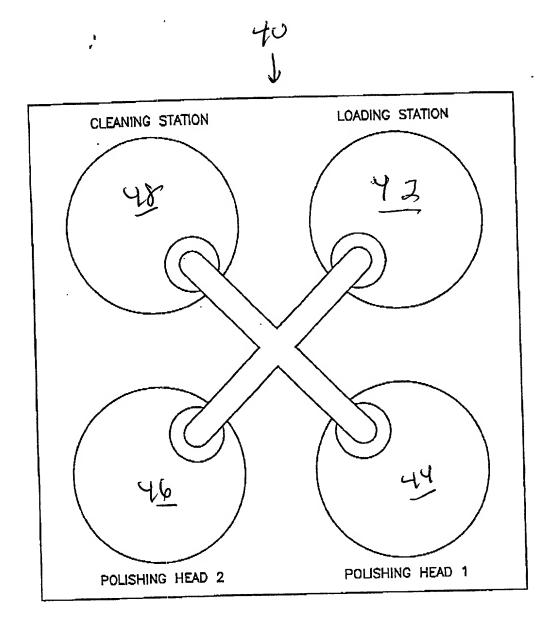
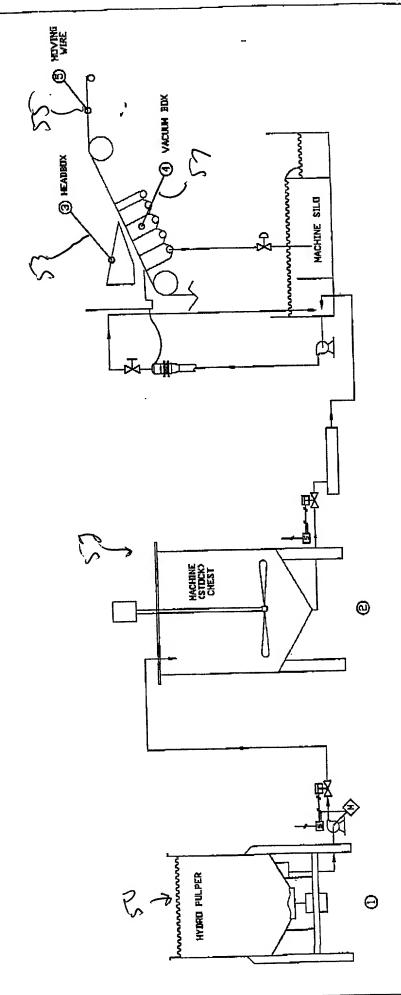


FIGURE 3 - MULTIPLE HEAD CMP MACHINE



TYPICAL INCLINE WIRE MACHINE FIGURE 4 -

FIGURE 5 - PREFERRED GROOVE PATTERN